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applying a coating to at least a portion of the subassembly while the second panel does not contact the adhesive; and

heating the subassembly to cure the coating and at least partially melt the adhesive such that the adhesive bonds the first and second panels together;

wherein the adhesive covers the footprint after the subassembly is heated to inhibit corrosion of the first panel.

11. The method of claim **10** wherein the adhesive is applied to the first panel such that the adhesive is spaced apart from an end of the first panel.

12. The method of claim **10** wherein the second panel further comprises a dimple and the adhesive is spaced apart from the dimple when the first and second panels approximate each other.

13. The method of claim **10** wherein the second panel further comprises a dimple and the adhesive is spaced apart from the dimple when the adhesive is bonded to the first and second panels.

14. The method of claim **10** wherein the second panel further comprises an end and a dimple spaced apart from the end, wherein the adhesive is spaced apart from the end and the dimple after the adhesive is bonded to the first and second panels.

15. The method of claim **10** wherein the adhesive is applied as a continuous bead by a robot having a dispensing system.

16. A method of manufacturing a closure panel assembly for a vehicle, the method comprising:

providing an inner panel having a plurality of dimples disposed near an end;

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providing an outer panel;

applying an adhesive to an inner surface of the outer panel to define a footprint;

positioning the inner panel near the outer panel such that the inner panel does not contact the adhesive;

hemming the outer panel around the inner panel when the inner panel does not contact the adhesive to form a subassembly;

cleaning and electrocoating at least a portion of the subassembly after hemming and when the inner panel does not contact the adhesive; and

heating the subassembly to at least partially melt the adhesive such that the adhesive flows into a gap between the inner and outer panels to bond the first and second panels together;

wherein the adhesive covers the footprint after the subassembly is heated to inhibit corrosion of the inner panel.

17. The method of claim **16** wherein the adhesive is applied using a robot having a dispensing system.

18. The method of claim **16** wherein the end of the inner panel is spaced apart from the outer panel after the outer panel is hemmed around the inner panel.

19. The method of claim **16** wherein the dimple is spaced apart from the outer panel when the outer panel is hemmed around the inner panel.

20. The method of claim **16** wherein the adhesive inhibits vibration of the inner and outer panels.

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